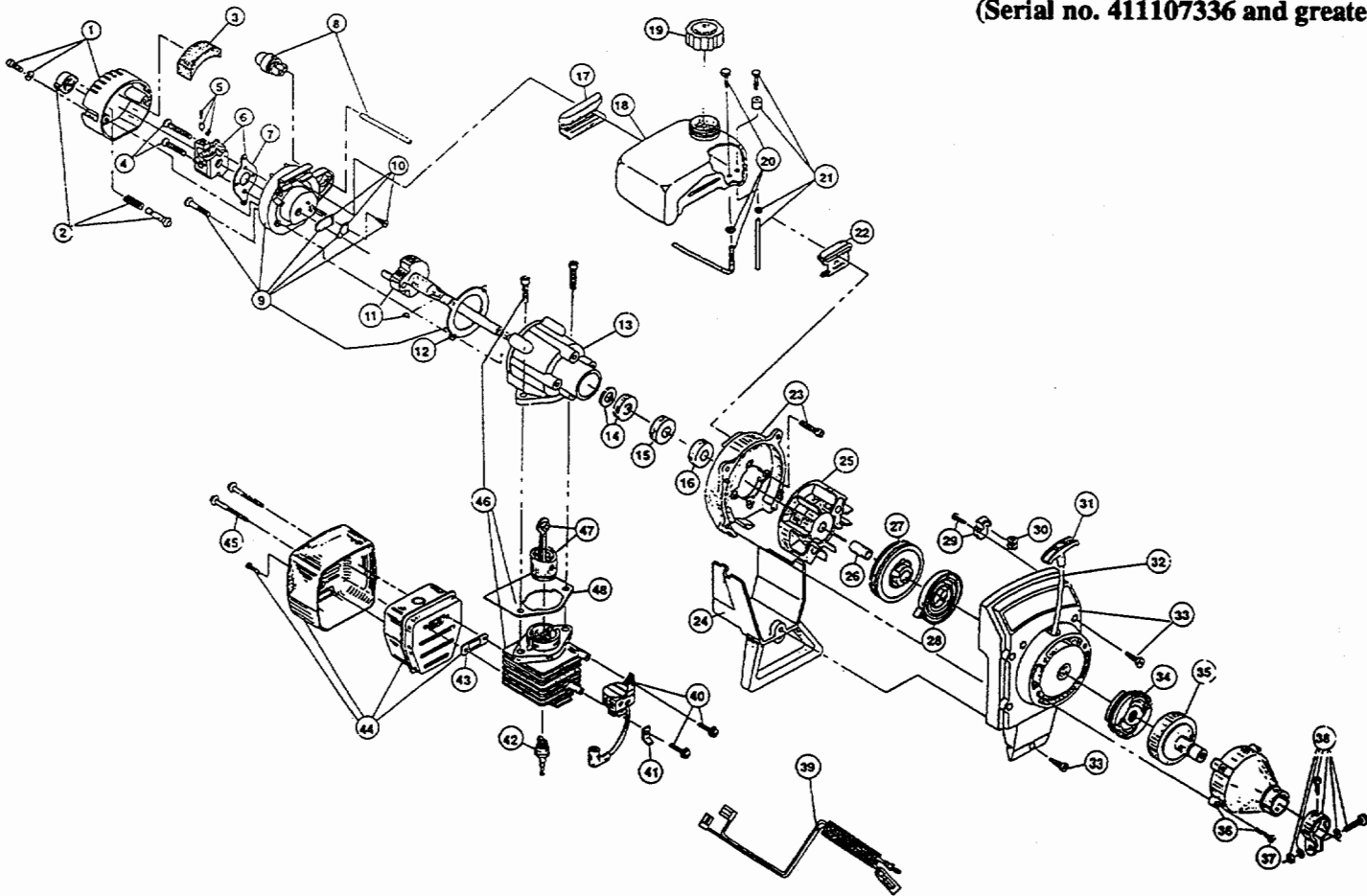


ENGINE PARTS - SINGER GTB2816

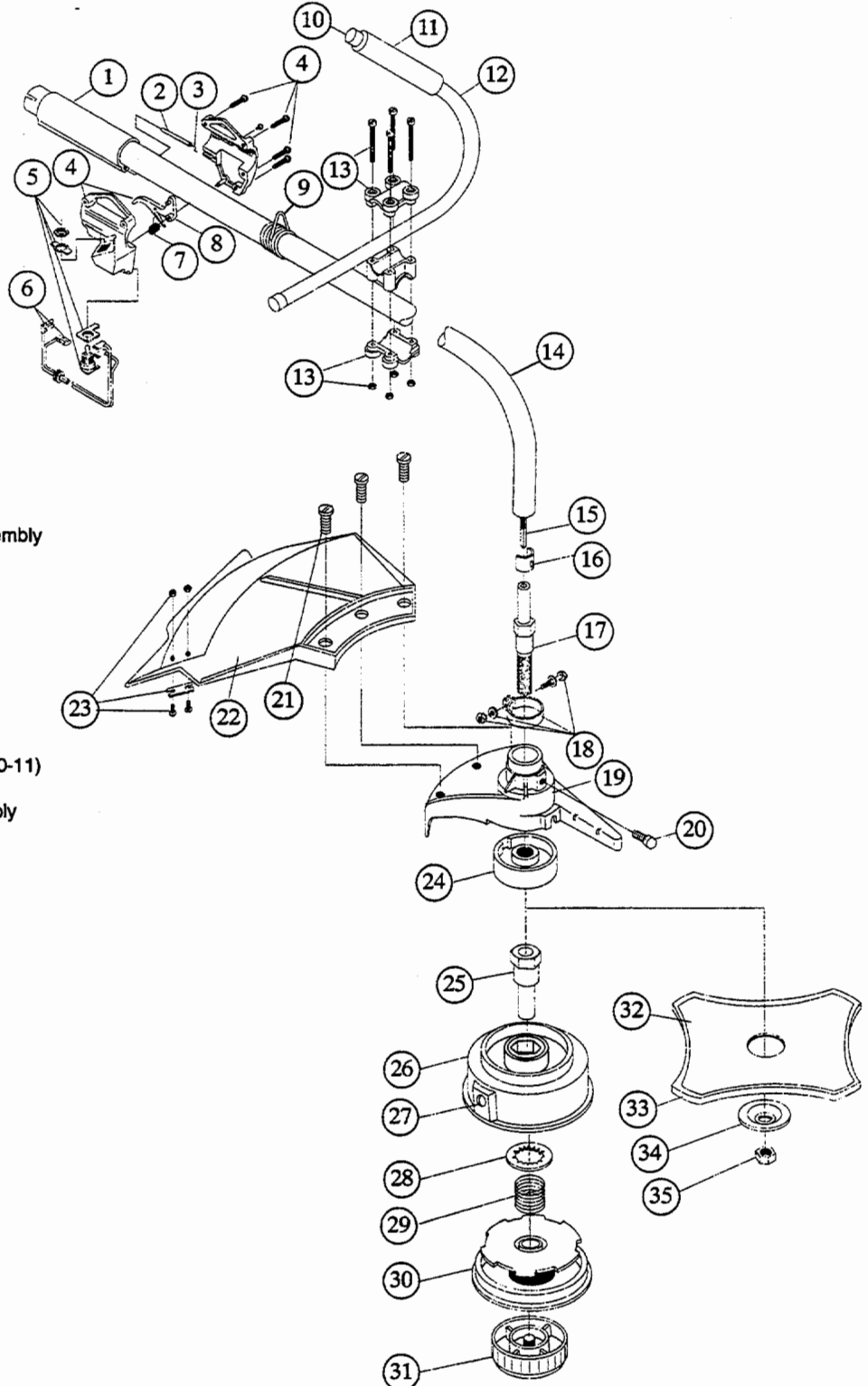
(Serial no. 411107336 and greater)



Item	Part No.	Description	Item	Part No.	Description
1	683414	Carburetor/Air Cleaner Assembly (includes items 2 and 3)	32	613103	Rope
2	682052	Choke Knob Assembly	33	180758	Starter Housing Assembly
3	610312	Air Cleaner Filter	34	153591	Clutch Rotor Assembly
4	682505	Carburetor Mounting Screw Assembly	35	153592	Clutch Drum Assembly
5	682048	Throttle Adjustment Assembly (Walbro)	36	180098	Clutch Cover Assembly
5	180092	Throttle Adjustment Assembly (Zama)	37	145888	Clutch Cover Screw Assembly
6	180528	Carburetor Assembly	38	153597	Upper Clamp Assembly
7	610675	Carburetor Gasket (10 pack)	39	180759	Lead Wire Assembly
8	683974	Primer and Hose Assembly	40	683390	Module Assembly
9	180033	Carb Mount Assembly	41	180753	Ground Tab
10	147573	Reed Assembly	42	610311	Spark Plug
11	180022	Power Shaft Assembly	43	610672	Exhaust Gasket (10 pack)
12	612115	Carburetor Mount Gasket (10 pack)	44	180119	Muffler Assembly
13	180026	Crankcase Service Assembly (items 11, 13-16)	45	147575	Muffler Mounting Hardware
14	682041	Inner Bearing Assembly	46	180063	Cylinder Assembly
15	610309	Seal	47	147012	Piston and Rod Assembly
16	610308	Outer Bearing Assembly	48	610674	Cylinder Gasket (10 pack)
17	612134	Rear Mounting Pad	*	180034	Engine Hardware Kit
18	147457	Fuel Tank Assembly (includes items 19-21)	*	180011	Engine Gasket Kit
19	180000	Fuel Cap Assembly	*	153308	O.E.M. Carburetor Repair Kit (Walbro)
20	147290	Return Line Assembly	*	180090	O.E.M. Carburetor Repair Kit (Zama)
21	682039	Fuel Line Assembly	*	153309	Gasket-Diaphragm Repair Kit (Walbro)
22	145308	Front Mounting Pad	*	180091	Gasket-Diaphragm Repair Kit (Zama)
23	153520	Shroud Assembly	*	180530	Piston Ring
24	153403	Shroud Extension and Stand	*	180027	Short Block Assembly (items 11, 13-16, 42, 46-48)
25	180929	Flywheel Assembly	*	610676	Flywheel Key (10 pack)
26	145918	Spacer	*	147544	Starter Housing Screw Set
27	180535	Recoil Pulley Assembly	*	not shown	
28	613102	Recoil Spring			
29	180930	Pulley Retainer Assembly			
30	611061	Rope Guide			
31	610300	Pull Handle			

BOOM & TRIMMER PARTS - SINGER GTB2816

(Serial no. 411107336 and greater)



Item	Part No.	Description
1	147590	Main Handle Grip
2	147594	Throttle Cable Housing Assembly
3	610315	Throttle Cable
4	180251	Throttle Trigger Assembly
5	180252	Switch Assembly
6	180759	Lead Wire Assembly
7	610314	Throttle Trigger Spring
8	180975	Trigger
9	610327	Shoulder Strap Clip
10	612021	Tube Closure
11	612831	Grip
12	147369	J-Handle Assembly (items 10-11)
13	683295	Handle Bracket Assembly
14	180723	Drive Shaft Housing Assembly
15	682064	Flexible Drive Shaft
16	180287	Retainer Sleeve
17	180724	Drive Shaft
18	153597	Clamp Assembly
19	180383	Bearing Housing Assembly
20	180288	Mounting Bolt Assembly
21	683304	Guard Mounting Screws
22	180382	Guard and Blade Assembly
23	682061	Blade Assembly
24	147006	Blade Driver
25	145896	Spool Shaft
26	153599	Outer Spool and Eyelet
27	145566	Eyelet
28	612026	Retainer (10 pack)
29	610317	Spring
30	153600	Inner Reel
31	153066	Bump Head Knob Assembly
32	145873	Brush Blade
33	147670	Blade Tooth Cover
34	147007	Blade Retaining Washer
35	145895	Blade Retaining Nut
*	147299	Locking Rod Tool
*	682075	Shoulder Strap Assembly

Optional Accessories

- * 610375 Monofil Cutting Line (50 ft.) (.080 line)
- * 147074 Spool and Line, 30 ft. (assembly)
- * 153700 Complete Head Assembly (items 25-31)

* not shown